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Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D2512
Job Sheet 177308



Part No: D2512

Job Qty: 1 ea

Part Name: Basket Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No:

Due Date: 5/30/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV H Rev IPP:M03.01.31 AddedD2012-117forD130-701-041 KJ/RF IPP Rev:N 06.04.05 Added level21 EC IPP REV:O ADDED D3490-1/-3 FOR D130-701-011/-043 10-04-20 JLM VERIFIED BY:DD IPP Rev:P 08-08-29 revE as per dwg DD verified by:EC IPP Rev:Q 08-09-24 plug holes prior to powder coating DD verified by:EC IPP Rev:R 10.06.29 added pressure wash DD ver:EC IPP REV:S 12.07.27 AS PER DWG REV.F DD VERF:EC IPP REV:T 12.08.08 AS PER DWG REV.G DD VERF:EC IPP REV:U 16.11.03 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/30/18	0.00	0.00	Start Up Large Fab-2		DC 2018-05-10
100	Large Fab	1 pcs		5/30/18	0.00	15.13	Large Fab 1		2018-05-17
110	QC	1 pcs		5/30/18	0.00	0.00	QC9		15-06-14
120	QC	1 pcs		5/30/18	0.00	0.00	QC5		15-06-14
125	HandFinish	1 pcs		5/30/18	0.00	1.35	HandFinish2		18-6-19
130	Powdercoat	1 pcs		5/30/18	0.00	0.77	Powdercoat1		18-6-20
140	HandFinish	1 pcs		5/30/18	0.00	1.35	HandFinish3		18-6-20
150	QC	1 pcs		5/30/18	0.00	0.00	QC3		18-6-20
160	Packaging	1 pcs		5/30/18	0.00	0.00	Packaging3		18-6-20
170	QC21-SA	1 Ea		5/30/18	0.00	0.00	QC21		18-6-20

Part Op 100 - 1- Weld ribs as per Dwg D2512 using Welding Jig DT 9436 2- WELD MESH AND REMOVE SECTIONS OF MESH
Descriptions: WHERE INDICATED AS PER DWG

130 - 1- Plug all holes prior to Powdercoat START TIME: 8:35 FINISH TIME: 8:50 START TIME: 8:45

140 - Wing Walk and Spray Paint black as per Dwg D2512 and QSI 005 4.4 Batch: 3080995

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2232-1	Basket Hinge	2 Ea (2 ea)	90-Start up Operation	3033717 (16) 3065398 (14)
D2236	Lid Rib	4 Ea (4 ea)	90-Start up Operation	3061605
D2506	Label Plate	1 Ea (1 ea)	90-Start up Operation	1682601
D2512-3	Rib	2 Ea (2 ea)	90-Start up Operation	3033195
D2512-5	Rib	6 Ea (6 ea)	90-Start up Operation	3057617
D2512-7	Rib	3 Ea (3 ea)	90-Start up Operation	3037580
D2581	Mounting Bracket	2 Ea (2 ea)	90-Start up Operation	3054665
D3825-043	Rib Assembly (Basket End, Lid)	2 Ea (2 ea)	90-Start up Operation	3053779
M304EX0.75-16F	Expanded Metal Flat SS	32 sf (32 ea)	90-Start up Operation	3060245

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2232-1	2	11	0
	D2236	4	4	0
	D2506	1	3	0
	D2512-3	2	4	0
	D2512-5	6	6	0
	D2512-7	3	7	0
	D2581	2	69	0
	D3825-043	2	2	0
	M304EX0.75-16F	32	611	0
Part Specifications				
Specifications could not be found.				

Plex 5/10/18 7:51 AM Dart.Gagnon.Michelle



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Container No: S070154



Part: D2512

Job No: 177308

Serial No/Batch: S070154

Revision:

Inspector:

Date: 05/10/18